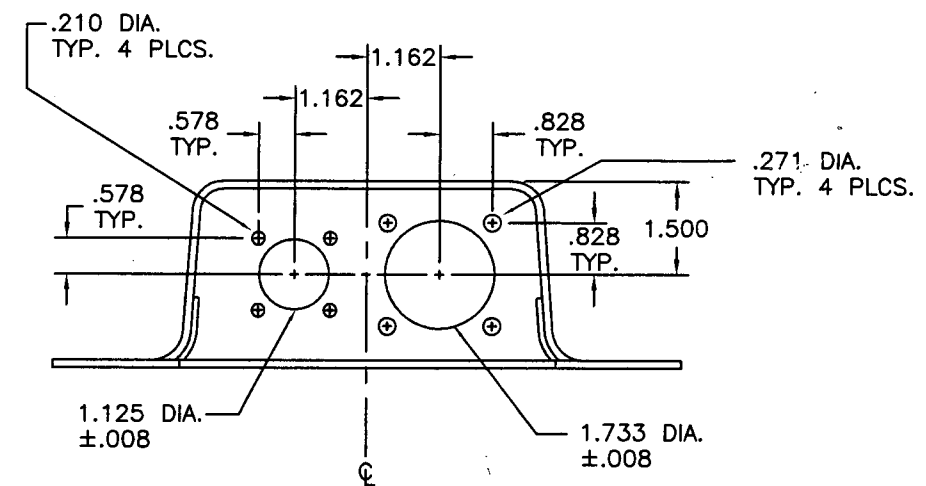


REVISION					
LETTER	DFTSMAN	DATE	DESCRIPTION	APPROVED	DATE
A	TAH	3/2/95	CHANGE FLANGE THICKNESS		
B	TAH	3/6/95	GENERAL UPDATE		
C	DNN	12/14/95	INCORPORATED E.O. C-1.	P. SCHWARTZ 96.014 96.015 96.016	3/21/96 3/21/96 3/21/96
D	DNN	6/14/05	INCORP. E.O. D-1 & D-2; CHANGED -001 TO OPPOSITE & -002 TO SHOWN; ADDED .875" HOLES TO THE -001 COMPOSITE ONLY. MINOR CHANGE - FAR 21.95		



41228-301-063-001 CAVITY (OPPOSITE) (D)
41228-301-063-002 CAVITY (SHOWN) (D)

△ OBTAIN CONTOURS AND HOLE PATTERN LOCATIONS FROM MASTER PATTERN 41228-301-063-001 USING MOLD P/N 41202-301-063-001.

△ OBTAIN CONTOURS AND HOLE PATTERN LOCATIONS FROM MASTER PATTERN 41228-301-063-002 USING MOLD P/N 41202-301-063-002.

△ FABRICATE IN ACCORDANCE WITH FLIGHT COMPOSITES INC. PROCESS SPECIFICATION NO. 609-3.

NOTES: ©

					41228-301-063-002	CAVITY						
					41228-301-063-001	CAVITY						
					PART NO.	NAME	STOCK SIZE	MATERIAL	MATL.SPEC.	ZONE		
NO. REQ'D PER ASSY.					LIST OF MATERIAL							
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						CHECK						
						STRESS						
						PROJ. ENGR.			DWG. SIZE	C	SCALE	1"=2"
						HEAT TREAT			Era Helicopters LLC		DWG. NO. 41228-301-063	REV. D
						FINISH						
	-002 -001	1	41228-301-065									
	DASH NO.	REQ'D PER ASSY	NEXT ASSEMBLY			MOL						